

MATERIAL SAFETY DATA SHEET

IN COMPLIANCE WITH OCCUPATIONAL SAFETY AND HEALTH

SECTION I – PRODUCT AND COMPANY IDENTIFICATION

MANUFACTURER'S NAME THE WISEMAN GROUP – MANUFACTURING CHEMISTS	EMERGENCY TELEPHONE NO 714 879 0622
ADDRESS P O BOX 58, HIGH STREET, INGATESTONE, ESSEX. CM4 9DL, ENGLAND	PRODUCT NAME EVERFLUX
FORMULA MIXTURE	GENERAL USE SOLDERING FLUX FOR COPPER, BRASS, TIN & STEEL

SECTION II – HAZARDOUS INGREDIENTS

CHEMICAL PRODUCT & CODE	%	TLV (UNITS)
ZINC CHLORIDE CAS NO 7646-85-7	4	1 mg/m ³
AMMONIUM CHLORIDE CAS NO 12125-02-09	2	10 mg/m ³

SECTION III – PHYSICAL DATA

BOILING POINT (°F)	695 ^o	SPECIFIC GRAVITY	1.4
VAPOUR PRESSURE (mm Hg)	< 1	PERCENT, VOLATILE BY VOLUME	NIL
VAPOUR DENSITY (AIR = 1)	> 1	EVAPORATION RATE	<< 1
SOLUBILITY IN WATER	> 99%		
APPEARANCE AND ODOR	WHITE, ODOURLESS PASTE		

SECTION IV – FIRE & EXPLOSION HAZARD DATA

FLASH POINT	NON FLAMMABLE
EXTINGUISHING MEDIA	IF INVOLVED IN FORE USE WATER
SPECIAL FIREFIGHTING PROCEDURES	N/A
UNUSUAL FIRE AND EXPLOSION HAZARDS	N/A

SECTION V – HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE	1 mg/M³ (TWA:8 Hr)
EFFECTS OF OVER EXPOSURE MAY CAUSE IRRITATION AND INFLAME SKIN AND EYES	
EMMERGENCY AND FIRST AID PROCEDURES EYE CONTACT – IRRIGATE FOR 15 MINUTES UNDER RUNNING COLD TAP, SEEK MEDICAL ATTENTION IF IRRITATION DEVELOPS SKIN CONTACT – WASH WITH PLENTY OF SOAP AND WATER INGESTION – DO NOT INDUCE VOMITING, DRINK BICARBONATE OF SODA IN WATER / WASHING SODA IN WATER FOLLOWED BY MILK – SEEK MEDICAL ATTENTION	
HMIS RATING HEALTH 0, FLAMMABILITY 0, REACTIVITY 0	

SECTION VI – REACTIVITY DATA

STABILITY	STABLE
INCOMPATABILITY (MATERIALS TO AVOID)	OXIDIZING AGENTS
HAZARDOUS DECOMPOSITION PRODUCTS	BY THERMAL -CO₂, CL, NH₃
HAZARDOUS POLYMERIZATION	NIL

SECTION VII – SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILT SMALL SPILL – WIPE UP, WASH REMAINDER WITH WATER TO DRAIN LARGE SPILL – CONTAIN SPILL, SCRAPE UP FOR RE-USE OR SOAK WITH ABSORBENT MATERIAL, FLUSH REMAINDER WITH WATER
WASTE DISPOSAL METHOD DISPOSE OF IN ACCORDANCE WITH APPLICABLE FEDERAL, STATE AND LOCAL REGULATIONS

SECTION VIII – SPECIAL PROTECTION INFORMATION

VENTILATION NORMAL ROOM VENTILATION, LOCAL EXHAUST IN CONFINED AREAS
SKIN PROTECTION GLOVES RECOMMENDED TO PROTECT FROM SOLDER BURNS
EYE PROTECTION FACE VISOR/GOGGLES RECOMMENDED TO PROTECT FROM SOLDER BURNS
OTHER PROTECTIVE EQUIPMENT EYE WASH, GAS RESPIRATOR IN VERY ENCLOSED AREAS

SECTION IX – SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING PREVENT EYE CONTACT, AVOID SKIN CONTACT, KEEP CONTAINER UPRIGHT
OTHER PRECAUTIONS KEEP CONTAINER CLOSED WHEN NOT IN USE, STORE OUT OF REACH OF CHILDREN

SECTION X – REGULATORY INFORMATION

OSHA Hazard Status : this product is not considered to be hazardous as defined by the US osha HCS (29 CFR 1910:1200)

American Society for Testing Materials (ASTM): Everflux meets ASTM specification B 813
Copper Development Association (CDA): Everflux meets test method 1.0
Manufacturers of Radiators MARC solubility test approved.
Everflux is WRAS approved as to effects on water quality.
Everflux is approved for use where states enforce the Uniform Plumbing Code and/or the International Plumbing Code.

This Material Safety Data Sheet is laid out in accordance and complies with the criteria of the US OSHA-Hazard Communication Standard and the Canadian WHMIS Controlled Product Regulations.

SECTION XI – OTHER INFORMATION

The information contained herein is based on data available to us and is accurate and reliable to the best of our knowledge and belief. However, the Wiseman Group makes no representations as to its completeness or accuracy. Information is supplied on condition that persons receiving such information will make their own determination as to its suitability for their purposes prior to use. In no event will the Wiseman Group be responsible for damages of any nature whatsoever resulting from the use of or reliance upon the information contained herein.